



HINKLE CHAIR COMPANY
est. 1834

SLAT/RUSH/CANE ROCKING CHAIR ASSEMBLY INSTRUCTIONS

COMPLETE INSTRUCTIONS FOR THE FOLLOWING ROCKERS

- **Ashton** **700**
- **Bradley** **200/1200**
- **Cross Creek** **300**
- **Collegiate** **200SC**
- **Cumberland** **250/1250**
- **Highland Rim** **7**
- **Kensington** **900**
- **Plantation** **850/1850**
- **River Bend** **750**
- **Springfield** **6**

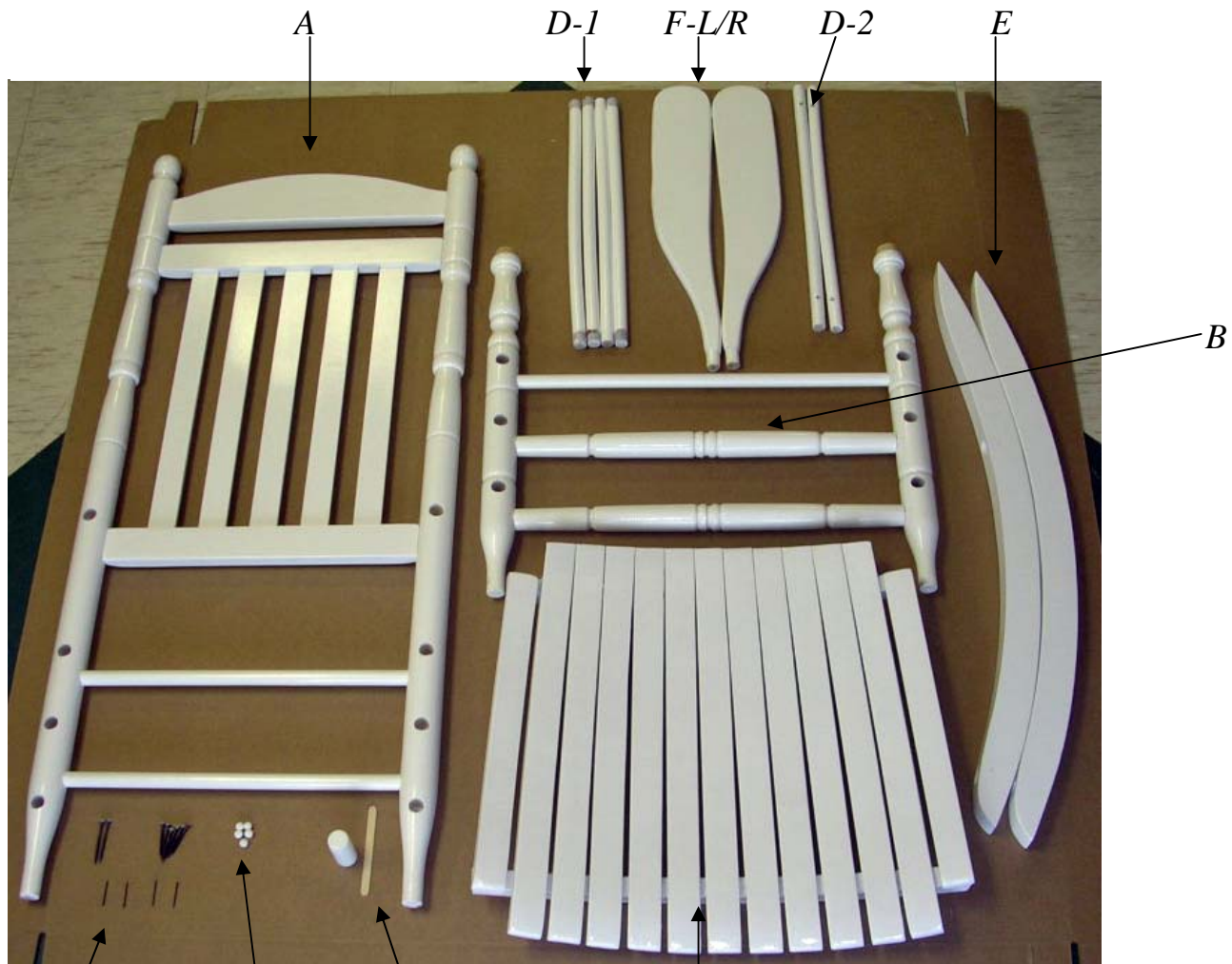
Thank you for purchasing a quality select hardwood rocking chair. This rocking chair is made exclusively by the Hinkle Chair Company, a family-owned business that has made hardwood furniture in the same location in Springfield Tennessee since 1834. Your chair comes with a rich heritage and will become a treasured family heirloom. If you should have any comments or questions or need these instructions in Spanish, please call the toll-free number below between 8:00 AM and 4:30 PM CST Monday through Friday. Again, we appreciate your business and hope you get many years of enjoyment from this chair.

Español: Si usted tiene cualquier comentario o preguntas o necesita estas instrucciones en español por favor yame al numero de llamada gratuita 1-800-251-3025 entre las horas de 8:00 AM y 4:30 PM hora central de Lunes a Viernes.

NOTICE: These instructions are for the models listed above. If the chair you purchased does not resemble the one pictured, the assembly procedures are the same. The Rocking Chair product that you have purchased requires some assembly. As with all furniture, proper assembly is necessary for the safe and comfortable use of your rocker. Hinkle Chair cannot be responsible for any damage or injury that results from improper assembly of the chair. Please read and follow these instructions carefully and in sequence.

*To ensure proper assembly, pre-assemble the chair WITHOUT GLUE to identify all necessary components and familiarize yourself with the assembly process. If you have any questions please call The Hinkle Chair Company helpline (800) 251-3025.

ROCKING CHAIR ASSEMBLY INSTRUCTIONS



Screws/Nails

Buttons

Glue w/Stick

C

PARTS INCLUDED:

- 1 – Chair Back (A)
- 1 – Chair Front (B)
- 1 – Seat (C)
- 4 – Side Spindles (D-1)
- 2 – Upper Side Spindles (2 holes each) (D-2)
- 2 – Rocker Runners (E)
- 1 – Left Arm (F-L)

- 1 – Right Arm (F-R)
- 1 - Glue Bottle w/Stick
- 6 – 1-3/4” Screws
- 2 – 2” Screws
- 4 – Nails
- 4 – Wooden Buttons

TOOLS REQUIRED FOR ASSEMBLY: (NOT INCLUDED)

- Rubber Mallet (Heavy Duty or cover Hammer with towel to avoid damaging the finish)
- Hammer
- Screwdriver (Hand or Electric)

****Attention/Stop****



Please read before assembling this product!

Hinkle Chair Company has made every effort to provide you with a ready-to-assemble product that has the same quality as our fully assembled rocking chairs. In the unlikely event that there are incorrect or missing parts or that parts become damaged during shipping, following the instructions below will protect you (The Customer) from accepting responsibility for a product that is damaged or incomplete.

1st) Inspect all parts for any imperfection that might have occurred during shipping.

2nd) If there is damaged or missing parts the chair must be returned in the original packaging before any credit can be issued. In the case of damaged parts, individual parts will be sent as replacements.

3rd) Follow all steps pre-assembling the chair without applying any of the following; Glue, Buttons, Screws, or Nails.

4th) When you have determined that all parts are available and undamaged, and that all parts and assemblies fit properly, proceed with steps 1 through 6 applying all forms of adhesive. Do not begin final assembly with glue unless you intend to complete the entire assembly process.

This product is intended for a covered porch or indoors. This product should be cleaned weekly as you would with any other wooden furniture product.

If at any time during these steps, assistance is needed, please contact The Hinkle Chair Company Customer Service (800) 251-3025

STEP 1: *NOTE FOR BEST RESULTS PRE-ASSEMBLE BEFORE USING GLUE

Lay your chair on the shipping box during assembly to protect it from scratching. Lay chair back (A) flat on the floor with 8 pre-drilled holes facing up. Apply glue to 8 holes with stick. Swirl glue around in the hole for best coverage. (Figure 1)

Insert upper side spindles (D-2) in left and right holes in chair back as per Figure 2. The holes in each of these spindles must angle out at the bottom to align with the pre-drilled holes in the seat that will be attached in Step 3. **Warning**, if screws are inserted straight up and down they will come through the top of the seat

Insert 4 side spindles (D-1) into holes closest to the base of the chair as per Figure 3.

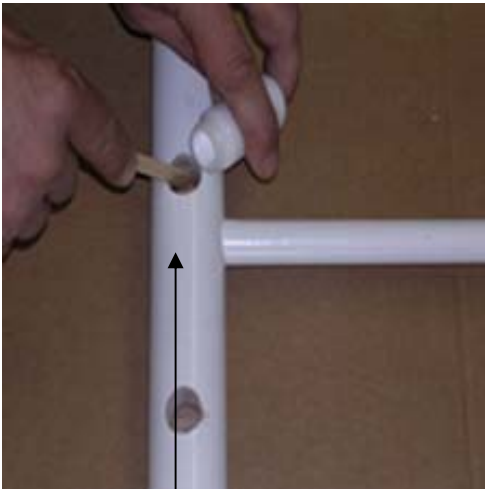


FIG. 1 A

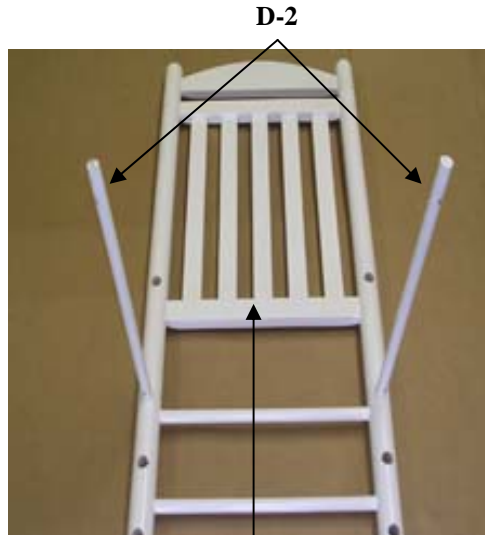


FIG. 2 A



FIG. 3 D-1

STEP 2:

Apply glue to all holes in chair front (B). (Figure 4) **NOTE: Once you begin gluing the chair, the assembly must be complete in 3-4 hours or the glue will start to dry.**

Place chair front (B) onto side spindles. Drive down the chair front (B) with rubber mallet until the dowels are fully seated into the pre-drilled holes in chair front(B) and chair back (A). (Figure 4-1)



FIG. 4 B

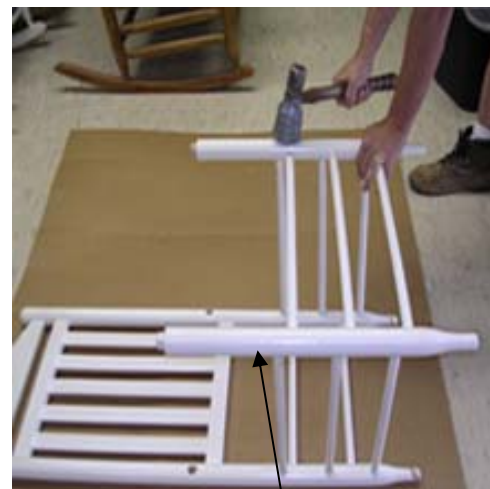


FIG. 4-1 B

STEP 3:

With chair in same position as (Fig. 4-1) position seat (C) into place. Line up pre-drilled holes in upper side spindles (D-2) with pre-drilled holes in seat (C). Use 4 of the 1-3/4" screws. (Fig. 5)

Note: If your chair has a woven seat, there will not be a pre-drilled hole in the bottom of the seat. Position seat as depicted in (Fig. 5) and drive the screw into the bottom of the woven seat.

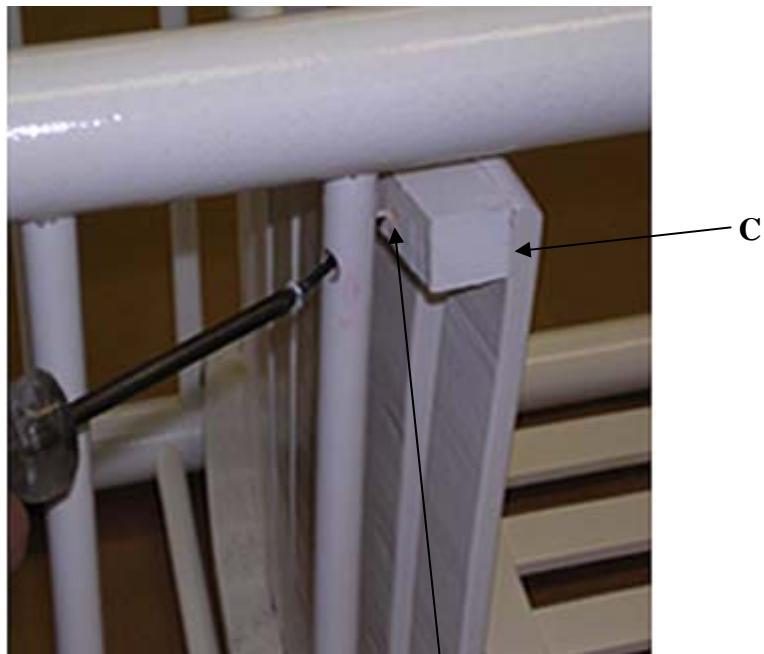


FIG. 5 PRE-DRILLED HOLE IN SEAT BOTTOM

STEP 3:

Important! This photo is taken with the chair front (B) off for better viewing. This is a critical step! Align the Upper Side Spindles (D-2) with the pre-drilled holes in the lower seat piece as shown above in Fig. 5. You may need to rotate the Spindle clockwise or counter-clockwise to get the alignment correct. (As shown in Fig. 5-1) If turning the screw is very difficult you have not properly aligned the parts. Back the screw out and re-align spindle with seat until you have the alignment correct. Once you have the proper alignment, do not fully tighten screws. This will make the remaining assembly easier.

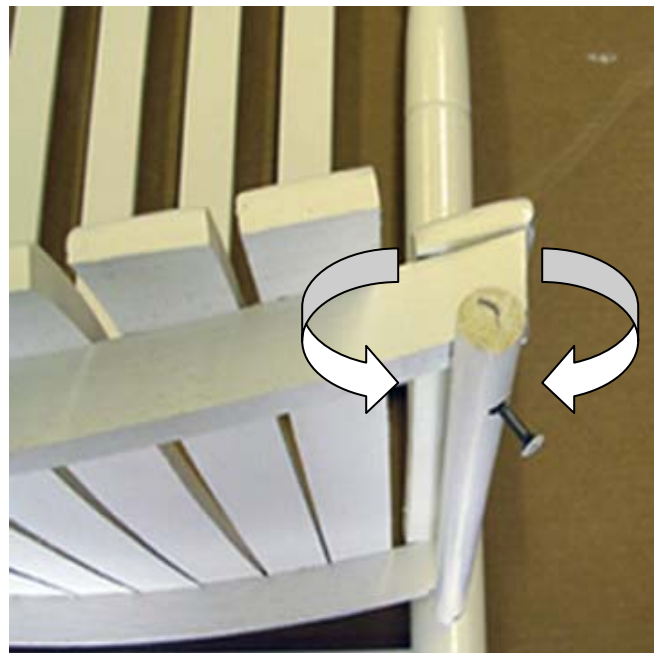


FIG. 5-1

CORRECT DIRECTION OF SCREWS THROUGH UPPER SIDE SPINDLES (D-2) FIG. 5-2

WRONG!

CORRECT

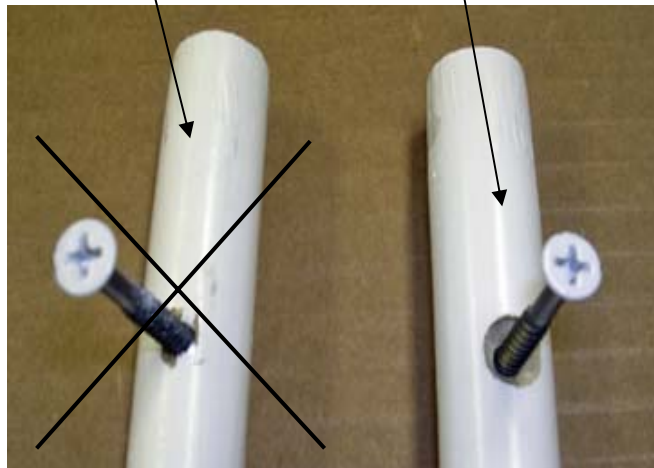
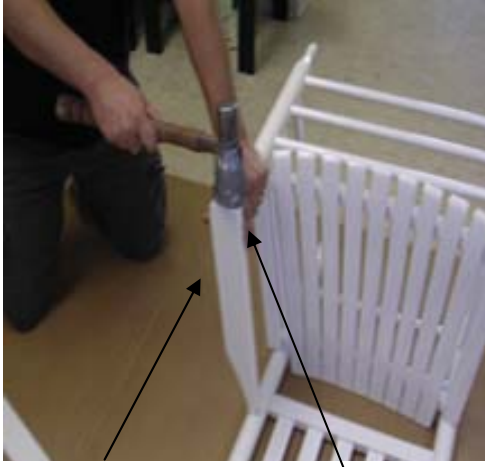


FIG. 5-2

IF THERE ARE ANY QUESTIONS REGARDING THIS STEP, PLEASE CALL THE HELPLINE. ONCE THE GLUE HAS DRIED, IF THE CHAIR IS NOT ASSEMBLED CORRECTLY, IT CANNOT BE TAKEN APART WITHOUT CAUSING DAMAGE TO PARTS.

STEP 4: *NOTE FOR BEST RESULTS PRE-ASSEMBLE BEFORE USING GLUE

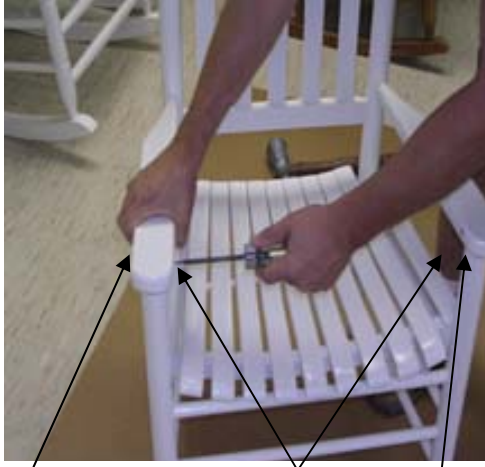
Apply glue to narrow end of arms (F-L, F-R) and in hole on the inside of each arm. Place arm into holes in chair back (A) and onto chair front. (Fig. 6)



F-R Pre-drilled hole to inside

FIG. 6

Stand chair in upright position and place 2 each 2" screws into pre-drilled holes on inside edge of arms (F-L, F-R). ENSURE ARMS ARE PRESSED DOWN TIGHT ON CHAIR FRONT. (Fig. 7)



F-L Pre-drilled hole to inside F-R
FIG. 7

Place 2 each 1-3/4" screws into pre-drilled holes in chair back (A) to secure the arms. (Fig. 8)



FIG. 8 A

STEP 5:

Turn chair onto either side. Apply glue into the holes of each runner (E). Place one runner onto the chair front (B) first then to the chair back (A). Make sure the pre-drilled holes face inside. Use rubber mallet to adjust distance between legs, if needed. Repeat for other side. (Fig. 9)



FIG. 9 E

If chair side rounds are not fully seated into the chair front (B) or chair back (A) the post will not align with the holes in the runners (E). To align the holes, using a rubber mallet, simply tap where the side spindle meets the post, forward or back until aligned. Do not tap post close to runner. (Fig. 10)



FIG. 10 Always tap post here

Place 4 nails into pre-drilled holes in sides of runners (E) and tap in with a hammer until flush with runner surface. (Fig.11)



FIG. 11

STEP 6:

Apply a small amount of glue to wooden buttons and repeat the process for the inside of the arms (F-L, F-R). (Fig. 12)



FIG. 12

Apply a small amount of glue on each wooden button and place in pre-drilled holes on back of chair (A). Wipe off any excess glue with damp cloth before it dries. (Fig. 13)



Fig. 13 A

Check all steps to ensure the chair is assembled correctly. Once glue is dry disassembly will cause damage to components. (Fig. 14) **Allow 24 hours for glue to cure**



Fig. 14

Thank you for your purchase. This solid hardwood furniture has been provided by the Hinkle Chair Company and we certainly appreciate your business. Our products are designed for lasting quality which can be enjoyed for generations, making your purchase a family heirloom.

Care Instructions:

To preserve our standard finish on stained or painted furniture, it is highly recommended that your Hinkle Chair Company products be placed either indoors or in a protected environment such as a covered porch. The product needs to be protected from rain and exceeding amounts of direct sunlight. Please note that if this product is used in an unprotected environment or exposed to excessive elements your warranty will be affected.

Our products need the same attention as any other solid wood furniture. A monthly cleaning with any quality household furniture polish will keep your furniture looking new for many years to come. Should you have issues with the finish such as weathering, general wear, mold or mildew, etc. or to just refresh the look of your product, please see the following general recommendations for application of an additional top coat.

To remove mold and mildew - dilute one part bleach in four parts water and apply with a soft cloth. If necessary, repeat the process after the product is dry. Replacing the topcoat after this procedure should reduce the probability of mold or mildew returning for some time.

Touch up any blemishes or imperfections that may have occurred.

Lightly scuff sand the entire product by hand with 220 grit sand paper. This process will scratch the surface allowing the new top coat to hold. Use a tack cloth to remove any dust left from sanding, and then wipe down with a good solvent cleaner, such as denatured alcohol.

Apply a coat of Acrylic Crystal Clear or Polyurethane (Warning: Do not use polyurethane on white furniture as it will turn it yellow). Please refer to the manufacturer's recommendation for application and drying times. Apply a second coat for added protection.

This process can be used on painted or stained items, although a coat of paint may be preferred on painted products that need to be refreshed.

All products come with a limited warranty and some products have weight restrictions. For more detailed information concerning refinishing, warranties and weight restrictions, or if you have any questions or concerns about your products, please contact Customer Service at 1-800-251-3025 or go to our web site at www.hinklechair.com Adult furniture not recommended for child use.